Date: User: Monday, 02/06/2008 4:32:29 PM

Julie Lecocq

## **Process Sheet**

Customer **Job Number**  : CU-DAR001 Dart Helicopters Services

: 39640

**Estimate Number** : 11230

P.O. Number

This Issue Prsht Rev. : 02/06/2008

: NC

: // : 38332

Type

S.O. No. :

**Part Number Drawing Number** 

**Drawing Name** 

**Project Number** 

: N/A : A

: D23693

· D2369 REV A

: BRACKET LOCATOR

**Drawing Revision** 

**Due Date** 

Material

: 10/06/2008

Qty:

10 Um:

Each

Written By Checked & Approved By

Comment

Previous Run

First Issue

: Est Rev A

Removed from 9 Digit 05-12-05 JLM

: SMALL /MED FAB

Est Rev:B

Now on Waterjet 07-05-28 JLM

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

1.0

M5052H32S040

 $\infty$ .

5052-H32 .040 Sheet

Comment: Qty.:

1.4217 sf(s)/Unit Total: 14.2170 sf(s)

Material: 5052-H34 or H32 0.040" thick

(M5052H32S.040)

Batch: 1075(3 WATER JET

FLOW WATER JET

8-6-9

Comment: FLOW WATER JET

3.0

2.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



8-6-9





Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SMALL & MEDIUM FAB RESOURCE



5.0

6.0

SMALL FAB



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

QC5



INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



## **Dart Aerospace Ltd**

W/O:			WC	RK ORDER CHANG	ES					
DATE	STEP	PROC	EDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cated	norv:	NCR	: Yes N	lo DQA		Date:	
									Date:	
NCR:		W	ORK ORDE	ER NON-CONFORMA	ANCE	(NCR)				
DATE	STEP	Description of NC	Initial	Corrective Action Section	ion B	Sign &	Verific		Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng		Date	Section	on C	Chief Eng	QC Inspector
								:		

NOTE: Date & initial all entries

Date: User:

Monday, 02/06/2008 4:32:29 PM

Julie Lecoca

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: BRACKET LOCATOR** 

Job Number: 39640

Part Number: D23693

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

FINAL INSPECTION/W/O RELEASE

28 08/06/10 de 108/06/10 de 108

8.0

QC21

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



c202/06/09

Dart Ae	rospace	Ltd							
W/O:	4-		٧	VORK ORDER CHANGES		······································			
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	<b>:</b>	PAR #:	Fault Ca	tegory: NC	R: Yes	No DQ	<b>A</b> :	_ Date: _	
					QA: N	N/C Close	d:	Date: _	
NCR:		W	ORK OR	DER NON-CONFORMANCE	E (NCF	₹)	2 (2 ) 20		
		Description of NC		Corrective Action Section B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8	Secti		Chief Eng	QC Inspector
							,		
		+							

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39640
Description: Deck Plate Locator Bracket	Part Number:	D2369-3
Inspection Dwg: D2369 Rev: A		Page 1 of 1

Drawing	X	F: 4 A 41			. 4		
Drawing		First Artic	cle	Proto	otype		
Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	mments
0.500	+/-0.010	565	æ				
4.500	+/-0.010	4505	کید				
5.709	+/-0.010	5.709	25				
Ø0.128	+0.005/-0.000	132	de				
37.990	+/-0.010	37.940	محا				
38.297	+/-0.010	38.791	1				
5.000	+/-0.010	5,007	¥				
4.490	+/-0.010	4.496	X				
0.664	+/-0.010	,665	×				
39.000	+/-0.010	39.000	de .				
38.528	+/-0.010	38.580					141
			,				T
*****							
<del></del>							
		<u> </u>					
		<u> </u>		L			Θ
Measured by:	B	Audited by:	7 (		Prototype Ap	proval:	N/A
Date:	8-6-9	Date:	080	di		Date:	N/A

VeA	Date	Citatige		Kensed by	That of ea
A	04.06.25	New Issue	P/O D350-616-015	KJ/JLM	
	100	<del>.</del>			





95:02:20

EEEE

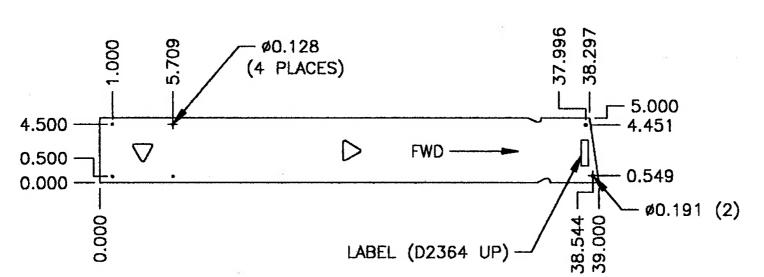
DECK PLATE LOCATOR BRACKET

1:7

AEROSPACE LTD

SCALE

EASE



UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE ENGINEERING SHOP COPY RETURN TO

MATERIAL: 5052-H34 0.040 THICK

D2369-1

Copyright 1995 by DART AEROSPACE LTD





DESIGN	DRAWN BY	DART AFROSPACE LTD
B WILLIAMS B WILLIAMS	B WILLIAMS	
CHECKED	APPROVED	DRAWING NO. REV. A
30	チ	D2369 SHEET 2 OF 2
DATE		TIME
95:02:20		DECK PLATE LOCATOR BRACKETS 1:7

38.528 39.000 LABEL (D2344 UP) 0.500 0.000 499.0 - LMD 5.000 000.2 4,500 37.990 38.297 5.709 1.000 - ¢0.128 (6 PLACES)

MATERIAL: 5052-H34 0.040 THICK

5-69520

UNCONTROLLED COPY SUBJECT TO AMENDMENT SHOP COPY RETURN TO ENGINEERING